



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-3700-C-07
Job Sheet 178993



Part No: RBE350A94-3700-C-07

Job Qty: 60 ea

Part Name: Top



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-3700-C Rev 6 IPP Rev A 18.01.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea	7/5/18	7/5/18	0.00	0.00	Start Up Machining-4		J.C.V.
100	Bandsaw	60 pcs	7/5/18	7/5/18	0.00	6.00	Bandsaw1		J.C.V.
120	Mori Seiki	60 pcs	7/5/18	7/5/18	0.00	30.00	MORI NV5000-1		J.C.V.
130	QC	60 pcs	7/5/18	7/5/18	0.00	0.00	QC2 Machining-2		J.C.V. 18-09-24
140	QC	60 pcs	7/5/18	7/5/18	0.00	0.00	QC8 Machining-3		J.C.V. 18-07-24
150	Outsource	60 pcs	7/5/18	7/5/18			GRO002-VC ATG	10	J.C.V. 18-07-24
160	Packaging	60 pcs	7/5/18	7/5/18	0.00	0.00	Packaging2		J.C.V. 18-07-24
170	QC	60 pcs	7/5/18	7/5/18	0.00	0.00	QC6		J.C.V. 18-07-24
180	Packaging	60 pcs	7/5/18	7/5/18	0.00	0.00	Packaging3-2		J.C.V. 18-07-24
190	QC21-SA	60 Ea	7/5/18	7/5/18	0.00	0.00	QC21		J.C.V. 18-10-12

Part Op 100 - Cut blanks to 5.35" (1 blank makes 4 parts)

Descriptions: 120 - 1-Machine as per folio FB775 FOLIO REV: DWG REV: 2-Debur

150 - Issue P/O to Groupe Altech: PO 241133 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700-C-07 Rev 6 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X01.000	6061-T6 Bar .750 X 1.00	4.8000 ft (.08 ea)	90-Start up Operation	S068501

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X01.000	3	34	0

Part Specifications

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Specifications could not be found.

Plex 6/29/18 3:26 PM dart.logan.david



Container No: S112742

Part: RBE350A94-3700-C-07

Job No: 178993

Serial No/Batch: S112742

Revision: 6

Inspector:

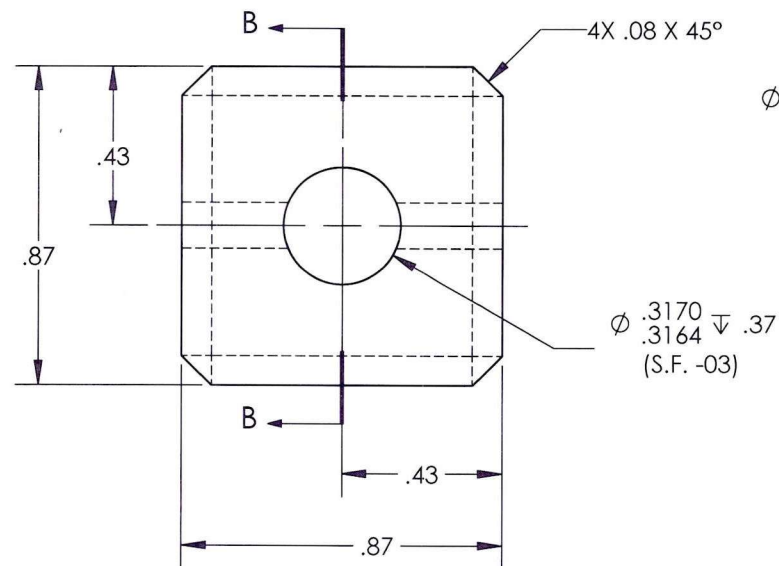
Exp Date:

Instructions:

Date: 09/24/18

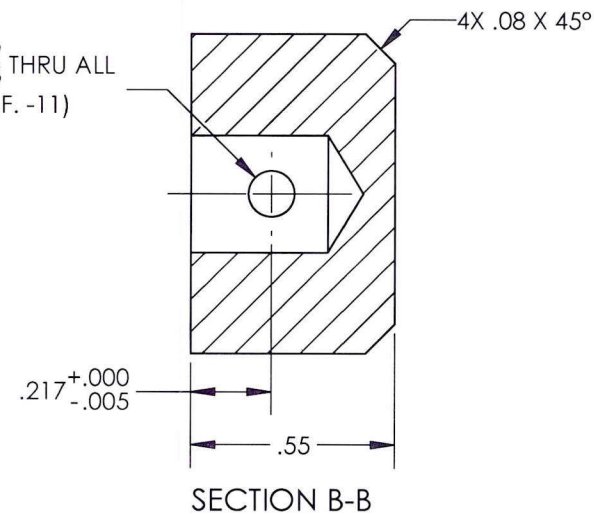
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	15-0213	-07 CH'D HOLE WAS Ø3 mm IS .129 - .125, CH'D DIM WAS Ø.315 S.F. -03 IS Ø.3170 - .3164 ∇ .36.	8/14/2015	RJC	JAG
6	16-0286	-07 CH'D DIM WAS Ø.3170/.3164 ∇ .36 IS Ø.3170/.3164 ∇ .37 (S.F. -03), WAS Ø.129/.125 THRU IS Ø.129/.125 THRU ALL (P.F. -11), WAS .217 IS .217 +.000/-.005, WAS .551 IS .55.	2/28/2017	RJC	SM

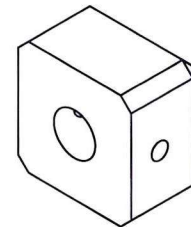


Ø.129
Ø.125 THRU ALL
(P.F. -11)

Ø.3170
Ø.3164 ∇ .37
(S.F. -03)



SECTION B-B



(-07)

TOP

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE	
DWG NO. RBE350A94-3700-C-07	REV 6
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH RED ANODIZE	.XX ± .01 ANGLES ± 5°
SPEC MIL-A-8625F, TYPE II, CLASS II	.X ± .1 SURFACES = 125/
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	EUROCOPTER AS350/355
SCALE 2:1	DATE 8/21/2012 SHEET 6 OF 7

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



Dart Aerospace Ltd.
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PURCHASE ORDER PO041133

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041133
PO Date: 9/25/18
Due Date: 10/18/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178993	RBE350A94- 3700-C-07	Top -Issue P/O to ATG: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A94- 3700-C-07 Rev 6 -Certificate of Conformity is required	Firmed	-	10/18/18	40 pcs	0 pcs	40 pcs	\$4.55/pcs	\$182.00
2	181383	647.1610	Wiper Deflector Fwd Issue P/O to ATG : 1- Hard Anodize, Color Black and Prime as per Dwg, 647.1600	Firmed	-	10/18/18	40 pcs	0 pcs	40 pcs	\$11.50/pcs	\$460.00
3	182779	D5575-1	Deflector, Lower Cable Cutter : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5575-1 Certification of Conformity is required.	Firmed	-	10/18/18	2 pcs	0 pcs	2 pcs	\$9.30/pcs	\$18.60

40x OCT 10 2018

DAS
38
9-89



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PURCHASE ORDER **PO041133**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	181917	644.4112	Spacer 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A- 8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	-	10/18/18	30 pcs	0 pcs	30 pcs	\$5.75/pcs	\$172.50
							30 X	OCT 03 2018			
5	181392	647.7612	Breakaway Tip Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as Per Dwg 647.7600	Firmed	-	10/18/18	50 pcs	0 pcs	50 pcs	\$11.50/pcs	\$575.00
6	182775	D5576-1	Deflector, Upper, Cable Cutter : Various STC's Issue P/O to ATG : _____ Black Anodize & Prime as per Dwg. D5576 Certification of Conformity is required.	Firmed	-	10/18/18	2 pcs	0 pcs	2 pcs	\$10.30/pcs	\$20.60
							2 X	OCT 10 2018			
7	181920	644.4120	Spacer, Crosstube 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A- 8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	-	10/18/18	30 pcs	0 pcs	30 pcs	\$5.75/pcs	\$172.50
							30 X	OCT 03 2018			
Grand Total:											\$1,601.20



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PURCHASE ORDER
PO041133

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

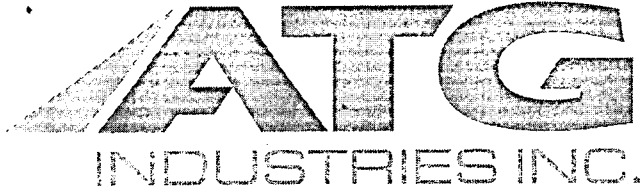
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/26/18 2:16 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916206

Date: 10-Oct-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 40 ea	Part: RBE350A94-3700-C-07 ✓ Top Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 23810 PO: PO041133 ✓ Line: 1	Rev: 6	OAS 38 7-89
✓ 2 ea	Part: D5576-1 ✓ Deflector, Upper Cable Cutter Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1-2 mils) per drawing Job: 23815 PO: PO041133 ✓ Line: 6	Rev: A	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>10/10/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			